

APP C300 / Tint Predator WSM

Structure Chart

APP No. 890500

APP C300 / Tint Predator WSM structure sample cards are made on APP TKM metal test cards and present different APP C300 Predator and APP Tint Predator structures which may be obtained.



Front page shows APP C300 Predator upon application:

FINE (soft) structure	FINE structure	AVERAGE structure	ROUGH structure	SHARP structure
1 Mix in v/v proportion 3:1 APP C 300 Predator with hardener APP Harter C 300 Predator	1 Mix in v/v proportion 3:1 APP C 300 Predator with hardener APP Harter C 300 Predator	1 Mix in v/v proportion 3:1 APP C 300 Predator with hardener APP Harter C 300 Predator	1 Mix in v/v proportion 3:1 APP C 300 Predator with hardener APP Harter C 300 Predator	1 Mix in v/v proportion 3:1 APP C 300 Predator with hardener APP Harter C 300 Predator
2 Thinner addition 15% APP Acryl Verdunnung	2 Thinner addition 10% APP Acryl Verdunnung	2 Thinner addition 5% APP Acryl Verdunnung	2 Thinner addition 0% APP Acryl Verdunnung	2 Thinner addition 0% APP Acryl Verdunnung
3 Application: Spray gun Ø 1,8-2,0	3 Application: Spray gun Ø 1,8-2,0	3 Application: UBS gun with adjustable nozzle reduced material consumption	3 Application: UBS gun	3 Application: UBS gun
4 Pressure: 2 bar	4 Pressure: 1 bar	4 Pressure: 3 bar	4 Pressure: 3 bar	4 Pressure: 1,5 bar
5 Distance between gun and element: 20-30 cm	5 Distance between gun and element: 20-30 cm	5 Distance between gun and element: 40-50 cm	5 Distance between gun and element: 50-60 cm	5 Distance between gun and element: 50-60 cm
6 Number of layers 2x1	6 Number of layers 2 (1+½)	6 Number of layers 2 (¾+½)	6 Number of layers 2x1	6 Number of layers 2(¾+½)
7 Interlayer evaporation 30 min	7 Interlayer evaporation 30 min	7 Interlayer evaporation 30 min	7 Interlayer evaporation 40 min	7 Interlayer evaporation 40 min

Front page shows APP Tint Predator upon application:

FINE Texture (smooth) <i>(APP Modular Acryl Line 50-47)</i>	1 Add APP Modular Acryl Line 10%	2 Mixing ratio by volume 3:1 APP Tint Predator with hardener APP Harter C 300 Predator	3 Thinner mixing ratio 15% APP Acryl Verdunnung	4 Application: spray gun Ø 1,8-2,0
	5 Pressure: 2 bar	6 Spraying distance: 20-30 cm	7 Number of coats 2x1	8 Evaporation time between coats 30 min
COARSE Texture <i>(APP Modular 2K Acryl Line COMMANDO) APP COLORBOX S6-0117.5</i>	1 Add APP Modular Acryl Line 10%	2 Mixing ratio by volume 3:1 APP Tint Predator z utwardzaczem APP Harter C 300 Predator	3 Thinner mixing ratio 0% APP Acryl Verdunnung	4 Application: Spray gun UBS
	5 Pressure: 3 bar	6 Spraying distance: 50-60 cm	7 Number of coats 2x1	8 Intra-coat evaporation 40 min

Back page shows the detailed procedure of work during delivery of structure. Chart additionally includes transparent film spacers protecting the back page.

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